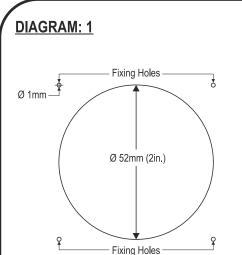


CONTROL PANEL INSTALLATION GUIDELINES

318200: Touch Panel Black 2004 & 318201: Touch Panel Grey 2004



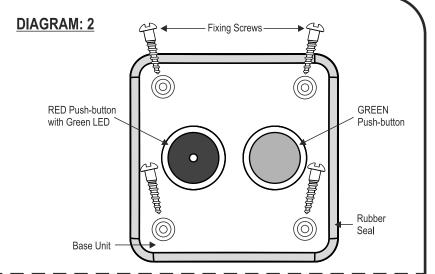
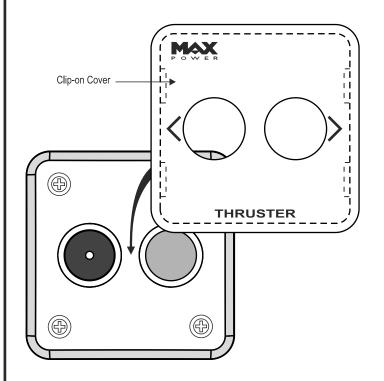


DIAGRAM: 3



INSTALLATION GUIDELINES

Diagram: 1

- **1.1)** Stick drilling template in desired mounting position.
- 1.2) Drill a 52 mm diameter hole using a holesaw.
- **1.3)** Place panel in hole and mark the 4 fixing holes.
- **1.4)** Remove panel then drill the four 1 mm diameter fixing holes.

Diagram: 2

- 2.1) Make sure that rubber seal is placed on the base column.
- 2.2) Wire and/or plug unit to the control circuit.
- 2.3) Position "Red" button to left and "Green" button to right.
- **2.4)** Fix base unit with the four fixing screws as supplied with unit.

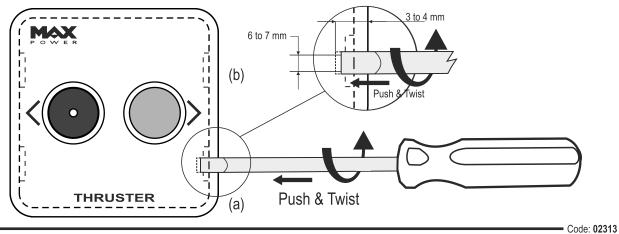
Diagram: 3

3.1) Only when totally finished and satisfied with wiring and positioning of the unit, clip-on the face panel/cover.

Diagram: 4

4.1) To remove the clip-on cover slide a flat headed screwdriver, with 6-7 mm wide tip, between the clip-on cover and the dashboard at position (a) and then (b) and twist the tip slightly. Push in the tip of the screwdriver at least 3 to 4 mm before twisting it.

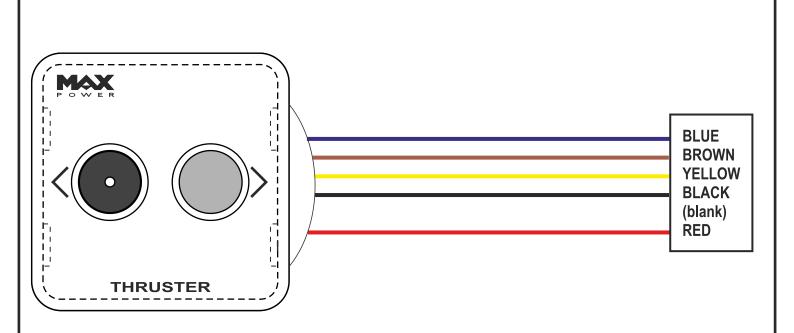






CONTROL PANEL INSTALLATION GUIDELINES

318200: Touch Panel Black 2004 & 318201: Touch Panel Grey 2004



6 ways male WAGO

Cable	Operation
Blue	Right Position
Brown	Left Position
Yellow	Buzzer (-)
Black	Switch's LED - Button
(blank)	
Red	Power supply positive + Buzzer (+)